

MANUFACTURING PLANTS FOR TWIN CITY FAN COMPANIES

ELKTON, SD PLANT

Twin City Fan Companies' Elkton facility utilizes modern manufacturing and assembly techniques to supply fans not only to the US, but to our international customers as well. The facility leads the charge for the commercial side of our business.



KEY FACTS ABOUT THE CITY

The City of Elkton is home to about 730 people and is located just 20 minutes east of Brookings. There is a volunteer fire department and ambulance, churches, civic organizations, a strong academic and athletic school, a school/community library, a museum, playgrounds, locally owned bank, grocery store and locker, convenience store, restaurant and other businesses. Elkton hosts an annual community event called Hero Days. It is a celebration of Hero (an elephant in the first circus in Elkton in 1916. He went insane, smashed a lot of circus equipment and ran out into the countryside, followed by everyone in town) and also honors all community heroes.

FUN FACT

The average years of service for all of our Elkton Plant employees is 10 years and the total experience would be over 100 years!

EMPLOYEE ACTIVITIES

What do our employees enjoy doing in their spare time? How do we support our community here in Elkton? It's a long list:

- > HUNTING
- > FISHING
- > RIDING IN POKER RUNS
- > CONTRIBUTE TO THE LOCAL SCHOOL NEEDS AND FOOD PANTRIES
- > ON-SITE BREAKFASTS AND COOKOUTS FOR APPRECIATION TO THE EMPLOYEES
- > SUMMER PICNICS
- > HOLIDAY DINNERS
- > CAMPING

CAPITAL INVESTMENTS

We are invested in making great strides in our business. This means investing in improvements at our manufacturing plants. In Elkton, these include CNC automated punch and brake presses, robotic welding and rolling conveyor assembly lines.

PLANT SPECIFICATIONS:

SQUARE FOOTAGE

108,000 sq. ft.

NUMBER OF EMPLOYEES

Manufacturing – 100
Office – 18

MANUFACTURING AREAS

Fabrication, Welding, Wheel Assembly and Balance, Paint, Assembly, Quality Assurance, Boxing and Crating, Shipping

PRODUCTS MANUFACTURED

Light Commercial (BCRD, BCRU, BSI, etc.)



TWIN CITY FAN COMPANIES, LTD.

Elkton Plant

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DESIGNERS OF AIR MOVING EQUIPMENT

MANUFACTURING PLANTS FOR TWIN CITY FAN COMPANIES

5S METHODOLOGY AT OUR PLANTS

In simple terms, the 5S methodology helps a workplace remove items that are no longer needed (**SORT**), designate a place for everything and put everything in its place (**STRAIGHTEN**), clean the area in order to more easily identify problems (**SHINE**), implement color coding and labels to stay consistent with other areas (**STANDARDIZE**) and develop behaviors that keep the workplace organized over the long term (**SUSTAIN**).

WHY IMPLEMENT 5S?

- Enables everyone to “see” waste
- Creates discipline in processes
- Enables productivity gains
- Enables quality improvements
- Enables safety improvements
- Enables delivery improvements
- **ESSENTIAL** to sustaining workplace organization



BENEFITS OF 5S

- Each aspect of 5S can lead to both immediate and long-lasting benefits.
- 5S addresses safety by making a workplace neater and more orderly. This reduces the risk of injuries, in both the short and long term.
 - A neat workplace means that frequently-used tools are stored close to hand, resulting in less time wasted searching for misplaced items.
 - Optimized workflow should also result in quicker operations.
 - Morale is improved as workers and managers take greater pride in a clean and orderly workplace.

Our 5S program is being used in addition to other Lean Manufacturing initiatives.



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5S PRINCIPLES AT WORK



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